



Dart Aerospace Ltd.
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Canada

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5061036

D5152-7
Job Sheet 173742



Part No: D5152-7

Job Qty: 10 ea

Part Name: Aft Step Post



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/6/18

Job Tracking No:

Due Date: 4/18/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP REV:A NEW ISSUE 15-01-08 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		4/17/18	0.00	0.00	Start Up Machining-3		
100	Doosan	10 pcs		4/18/18	0.00	1.01	Doosan		
110	QC	10 pcs		4/18/18	0.00	0.00	QC2 Machining-3		
120	QC	10 pcs		4/18/18	0.00	0.00	QC8 Machining-3		
150	Packaging	10 pcs		4/18/18	0.00	0.00	Packaging3-2		
170	QC21-SA	10 Ea		4/18/18	0.00	0.00	QC21		

DAS

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APR 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304RO.750	304 SS Roundbar .750	.2500 ft (.025 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304RO.750	0	88	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Aft Step Post	1.300Inches ± 0.130	1.30 1.430 1.170	Radius	
2	Aft Step Post	0.060Inches ± 0.030	0.060 0.090 0.030		
3	Aft Step Post	45.0Degrees ± 0.5	45° 45.5 44.5		
4	Aft Step Post	0.200Inches ± 0.030	0.205 0.230 0.170		
5	Aft Step Post	0.725Inches + 0.008 - 0.001	0.725 0.733 0.724		

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Water Jet ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Quality ☐ Thermoforming ☐ Finishing ☐ Rec/Store/Packaging ☐ Other ☐ Large Fab ☐ Composite ☐ Supplier ☐			
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Date :	Step #:	QTY Effective :	MRB (QSI042) Approval
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Description Work Order Deviation	Disposition	Completed By
		Lead hand / Supervisor Approval Verification
		QC / QA Coordinator Approval

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Container No: S061037



Part: D5152 - 7

Job No: 173742

Serial No/Batch: S061037

Revision:

Inspector:

Date: 04/14/18

FAULT CATEGORY

effect	☐ Power Loss/Surge	☐ Positioned Wrong
	☐ Folio/Program	☐ Outside Dimensions
	☐ Grain	☐ Over/Under tolerance
	☐ Weld	☐ Part Incorrect
	☐ Wrong Stock Pulled	☐ Part Lost/Missing
lete/Unqualified	☐ Out of Sequence	☐ Part Moved
	☐ Off-set	☐ Drawing
	☐ Misabeled	☐ Finish
	☐ Fit/Function	☐ Misread
	☐ Misaligned/off center	☐ Turning Sequence